

## SECURITY INSIGHTS

# Security Can No Longer Be an Afterthought in Automation Industry

Hardware-based cryptography  
for industrial systems



**Industrial products face stricter security requirements than before. Here's what's driving these changes**



# **The Cyber Resilience Act sets a clear timeline:**

**Vulnerability reporting obligations apply from 2026**

**Most product requirements apply from 2027**

**If you sell connected products in the EU, you must:**

- Design security into the product right from the start
- Take responsibility for compliance throughout the entire product life cycle
- Detect, report and remedy security gaps

**These are legal requirements, not recommendations.**



**The average cost of a cyber breach  
in industrial sector is ~\$5M**

Source: Verizon

**Industrial products are expected to last 10-20 years**

**During that time, both the operating environment and the threat landscape will evolve**

National entities, such as National Institute of Standards and Technology (NIST), are standardising post-quantum cryptography, to complement and in time replace current public-key methods.

# Industrial systems are no longer isolated

## Typical systems include:

- Network-connected devices
- Communication between components and subsystems
- Integration with other machines and control systems

**Each interface increases the attack surface. This is structural change compared to earlier, closed systems.**

**Real-time performance  
sets strict limits**

**Industrial systems often  
operate in millisecond cycles**

**Timing must remain  
predictable**

Security mechanisms that introduce latency or variability can affect system behaviour, and this limits the types of protection that can be used.



**Nearly 60% of cyber threats in manufacturing are linked to cyber-crime, which also causes the most significant operational disruptions**

Source: Verizon

# **These requirements must be handled together**

## **Security must:**

- meet regulatory requirements
- work over long lifecycles
- handle increasing connectivity

without affecting system timing

# Many implementations fail at system level

**Security is often added late and handled in software:**

This leads to performance overhead, complex updates and inconsistent protection.

**Instead:**

- Design security in from the start
- Implement critical security functions in hardware
- Ensure predictable system behaviour

# **Security must be built into the architecture right from the start**

## **You need to define early on:**

- Your threat model
- The security architecture
- Which components implement cryptographic operations
- How cryptographic keys are managed

## **This leads to architectural choices:**

- Moving critical cryptographic functions into hardware
- Reducing reliance on the main CPU for security functions
- Ensuring predictable system behavior



**Manufacturing is one of the most targeted industries, with over 1,600 confirmed breaches, alongside healthcare (1,542) and finance (927)**

Source: Verizon

# **Hardware-based cryptography secures automation industry**

- Keeps system timing predictable
- Separates foundational security from application logic
- Reduces exposure to vulnerabilities

**How are you addressing  
these requirements in  
your products?**

**Hardware-based security solutions**

[www.xiphera.com](http://www.xiphera.com)